

## 7\_2. Posaunenhalstempel DIN 9861 abgesetzter Schaft

**Bestellbeispiel:**

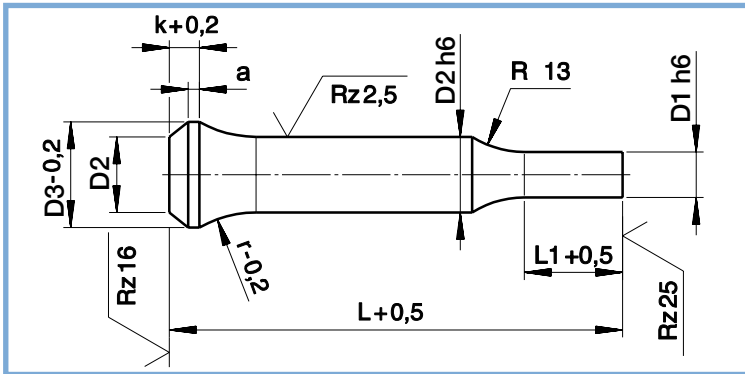
732.1000.080.0600.013 Schneidstempel mit Posaunenhalstempel, HSS  
D2 = 10,0 mm, L = 80,0 mm, D1 = 6,0 mm, L1 = 13,0 mm

**i** Produkteigenschaften

**Material:** HSS (1.3343)  
**Härte:** Schaft: 64 ± 2 HRC  
Kopf: 50 ± 5 HRC

Andere Materialien und Abmessungen, sowie Ansatzformen auf Anfrage.

Zeichnung zu 7\_2.



**Ansatzformen**

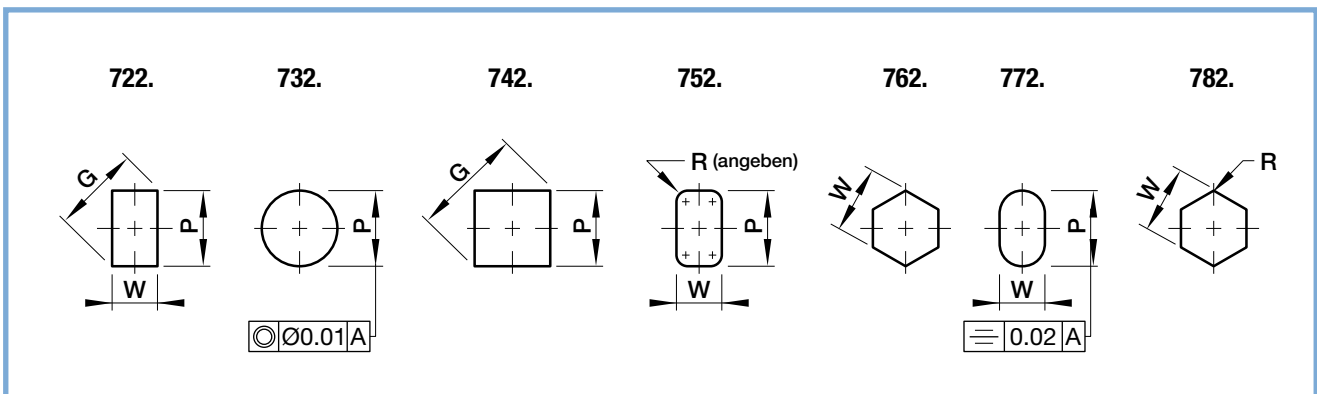


Tabelle zu 7\_2.

| D2 h6 | D3 -0,2 | r -0,2 | a | k +0,2 | L +0,5         |    |     |     |
|-------|---------|--------|---|--------|----------------|----|-----|-----|
|       |         |        |   |        | 71             | 80 | 100 | 130 |
|       |         |        |   |        | Standardlängen |    |     |     |

| D2 h6 | D3 -0,2 | r -0,2 | a | k +0,2 | L +0,5         |    |     |     |
|-------|---------|--------|---|--------|----------------|----|-----|-----|
|       |         |        |   |        | 71             | 80 | 100 | 130 |
|       |         |        |   |        | Standardlängen |    |     |     |

|           |      |     |      |     |   |   |   |  |
|-----------|------|-----|------|-----|---|---|---|--|
| 2,0       | 3,0  | 3,5 | 1,0  | 3,0 | ● | ● | ● |  |
| 2,1 - 2,2 | 3,2  | 5,0 |      |     | ● | ● | ● |  |
| 2,3 - 2,4 | 3,5  |     |      |     | ● | ● | ● |  |
| 2,5       |      | ●   |      |     | ● | ● |   |  |
| 2,6 - 2,9 | 4,0  | 6,5 |      |     | ● | ● | ● |  |
| 3,0       | 4,5  |     |      |     | ● | ● | ● |  |
| 3,1 - 3,4 |      |     |      |     | ● | ● | ● |  |
| 3,5       | ●    |     |      |     | ● | ● |   |  |
| 3,6 - 3,9 | 5,0  | 8,0 |      |     | ● | ● | ● |  |
| 4,0       | 5,5  |     |      |     | ● | ● | ● |  |
| 4,1 - 4,4 |      |     | ●    | ●   | ● |   |   |  |
| 4,5       | 6,0  |     | ●    | ●   | ● | ● |   |  |
| 4,6 - 4,9 |      |     | ●    | ●   | ● | ● |   |  |
| 5,0       | 7,0  |     | 10,0 | ●   | ● | ● | ● |  |
| 5,1 - 5,4 | 8,0  | ●   |      | ●   | ● | ● |   |  |
| 5,5       |      | ●   |      | ●   | ● | ● |   |  |
| 5,6 - 5,9 | 9,0  | ●   |      | ●   | ● | ● |   |  |
| 6,0       | 10,0 | ●   |      | ●   | ● | ● |   |  |
| 6,5       | 12,0 | ●   |      | ●   | ● | ● |   |  |

|      |      |      |     |     |   |   |   |   |
|------|------|------|-----|-----|---|---|---|---|
| 7,0  | 10,0 | 12,0 | 1,5 | 4,0 | ● | ● | ● | ● |
| 7,5  | 11,0 |      |     |     | ● | ● | ● | ● |
| 8,0  | 13,0 |      |     |     | ● | ● | ● | ● |
| 8,5  | 14,0 |      |     |     | ● | ● | ● | ● |
| 9,0  | 15,0 |      |     |     | ● | ● | ● | ● |
| 9,5  | 16,0 |      |     |     | ● | ● | ● | ● |
| 10,0 |      |      |     |     | ● | ● | ● | ● |
| 10,5 | 17,0 |      |     |     | ● | ● | ● | ● |
| 11,0 |      |      |     |     | ● | ● | ● | ● |
| 11,5 |      |      |     |     | ● | ● | ● | ● |
| 12,0 |      | ●    | ●   | ●   | ● |   |   |   |
| 13,0 | 18,0 | 15,0 | 1,5 | 4,0 | ● | ● | ● | ● |
| 14,0 | 19,0 |      |     |     | ● | ● | ● | ● |
| 15,0 | 20,0 |      |     |     | ● | ● | ● | ● |
| 16,0 | 21,0 |      |     |     | ● | ● | ● | ● |
| 17,0 | 22,0 |      |     |     | ● | ● | ● | ● |
| 18,0 | 23,0 |      |     |     | ● | ● | ● | ● |
| 19,0 | 25,0 |      |     |     | ● | ● | ● | ● |
| 20,0 |      |      |     |     | ● | ● | ● | ● |